

Coal Harbour® easy-grip zipper pull at centre front

Reverse coil zipper at centre front and hand pockets



Hand pockets with polyester tricot lining

**L7604**

**Product Features:**

- 13.5-oz, 100% polyester with mechanical stretch bonded with 100% polyester micro fleece
- 1000mm/1000g/m<sup>2</sup> waterproof/breathability rating
- Full length inner storm flap
- Contrast panel at sides and underarms
- Double needle topstitching throughout
- Contoured fit

Ladies' sizes: XS-4XL

**Icons/Fabric Features:**



**Available Colours and PMS Colours**

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

BLACK / GRAPHITE

WINTER WHITE / GRAPHITE

BLACK / TRUE ROYAL

BLACK / TRUE RED

BLACK / GOLD



Black 6C / 432C



No PMS / 432C



Black 6C / 7687C



Black 6C / 200C



Black 6C / 7409C

Due to the nature of polyester, special care must be taken throughout the decoration process.

## L7604 - COAL HARBOUR® Everyday Colour Block Soft Shell Ladies' Jacket

### GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Chest - <i>Half Measure</i>	18 1/2"	19 1/2"	20 1/2"	22"	23 1/2"	25"	27"	29"
Chest - <i>Full Measure</i>	37"	39"	41"	44"	47"	50"	54"	58"
Body Length from HPS	25"	25 1/2"	26"	27"	28"	29"	29 1/2"	30"
Sleeve Length-CB	31 1/2"	32"	32 1/2"	33 1/4"	34"	34 3/4"	35 1/4"	35 3/4"

*Finished measurements in inches. Refer to "How to Measure" guide for detailed information on measurement instructions.*

### LADIES' General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Numeric Size	2	4-6	8-10	12-14	16	18-20	22	24
Bust	32"-34"	35"-36"	37"-38"	39"-41"	42"-44"	45"-47"	48"-51"	52"-55"
Waist	24"-25"	26"-27"	28"-30"	30"-32"	33"-35"	36"-38"	40"-42"	42"-44"
Hip	33"-35"	35"-37"	37"-39"	39"-41"	42"-44"	45"-47"	48"-50"	50"-52"
Sleeve Length-CB	30"-30 1/2"	30 1/2"-31"	31 1/2"-32"	32 1/2"-33"	33 1/2"-34"	34"-34 1/2"	34 1/2"-35"	34 1/2"-35"

COAL HARBOUR®

### DECORATING INSTRUCTIONS FOR POLYESTER SOFT SHELL JACKETS

Due to the nature of polyester, special care must be taken throughout the decoration process. Here are some tips to effectively decorate our polyester soft shell products:

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
- Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.

**Screen Printing:** These garments require the use of poly inks that cures at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.

- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

**Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour shirts. Inks used in printing paper design needs to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.

***A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on polyester fabrics.***