



B1020

Product Features:

- 100% polyester felt
- Contrast colour bottom and handles
- Web handles with reinforced rivets
- Decorative 4-row stitching at opening for added durability
- Weight capacity: 7kgs

Fabric Features:



Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

BLACK / CHARCOAL



CHARCOAL / GREY



RASPBERRY SORBET / CHARCOAL



Due to the nature of polyester felt, special care must be taken throughout the decoration process.

B1020 - ATC™ Large Felt Tote

MEASUREMENTS (In Inches)

Approx. Dimensions	14"h x 20"w x 5"d
Materials	100% Polyester Felt

DECORATION AREA

	LOCATION #1	LOCATION #2	LOCATION #3	LOCATION #4
Embroidery	6" diam	4.9" diam	6" diam	4.9" diam
Screen	6"h x 17"w	4"h x 14"w	6"h x 17"w	4"h x 14"w
Hoop Size	18cm Hoop	15cm Hoop	18cm Hoop	15cm Hoop
Description	Front Top Panel	Front Bottom Panel	Back Top Panel	Back Bottom Panel



DECORATION TIPS FOR POLYESTER FELT BAGS

Due to the nature of 100% polyester felt fabrics, special care must be taken throughout the printing process. Here are some tips to effectively decorate our ATC™ felt bags:

- Screen printing, Heat Transfer, Laser Etching and Embroidery are suitable decoration options

Screen Printing Tips:

- Bag/garment temperature must not exceed **320°F or 160°C**. Exceeding this temperature will cause the fabric to shrink or melt.
- Although possible to do more, only one color screen print is recommended.
- Dryer temperature and belt speeds must be changed accordingly. If flashing these products, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
- Use of poly inks that cures at a lower temperature is recommended. Please **consult your ink supplier** for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of bags and screen-print/heat transfer until the bags are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.

Heat Transfer Tips:

- If you **heat press** these garments, you must adjust **the time, temperature and pressure**. Temperature exceeding **320°F or 160°C** will cause the fabric to shrink or melt.
- Please **consult your heat transfer** supplier for recommendations for best results in heat transfer application based on your design.

A test sample run is recommended, especially if you have a large order or if your decorator does not specialize in decoration of polyester fabrics.